



*3" Gas-Powered Solenoid Valve*

**Specifications, Applications,  
Service Instructions & Parts**

**HS9B, HS9BW  
GAS-POWERED  
SOLENOID VALVES  
1-1/4" THRU 6" PORT  
(32 mm THRU 150 mm)**

**Flanged  
1-1/4" thru 4"  
FPT, SW, WN, ODS  
for refrigerants**



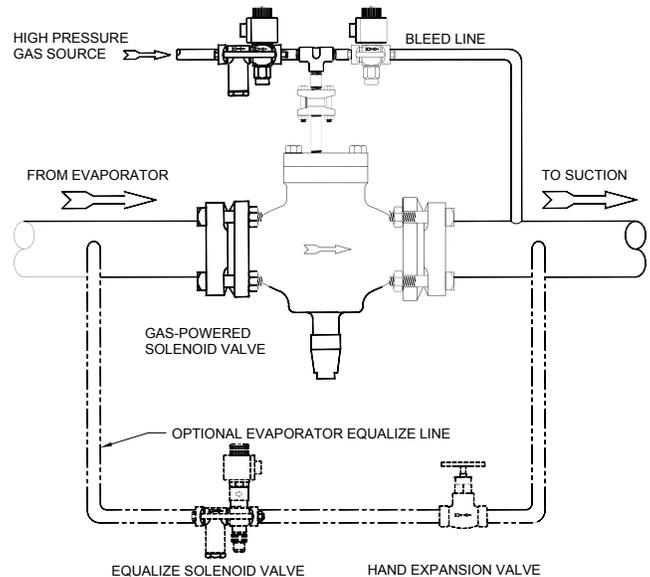
**INTRODUCTION**

These strong, heavy-duty, gas-powered solenoid valves are designed to control the flow of refrigerant in large commercial and industrial applications. They require no pressure drop to operate and have no internal bleed to suction. A dual pilot solenoid valve assembly introduces a high pressure refrigerant source which closes these valves. To open valves, pressure is bled-off back through the low pressure bleed pilot valve and upstream line pressure plus the spring causes the valve to open wide.

**APPLICATIONS**

These valves are ideally suited for low temperature applications to positively close suction lines, liquid overfeed and flooded evaporator gas return lines, as well as gravity liquid and gas lines for defrosting. Because they are gas powered, these valves operate reliably at low temperatures and even under viscous oil conditions. They are suitable for ammonia, R22, R134a, CO2 and other approved refrigerants.

**TYPICAL APPLICATION**



**KEY FEATURES**

- No pressure drop required to operate
- Teflon piston seal ring
- Dirt resistant piston/seat
- Stainless steel spring
- Durable metal-to-metal seating
- Pilot line disc strainer
- Manual opening stem
- Ductile iron body much stronger and tougher than grey iron or "semi-steel" iron.

## MATERIAL SPECIFICATIONS

Body: Ductile iron, ASTM A536,  
 5" & 6": Cast steel  
 Top Cover: Steel, ASTM A36  
 Piston/Seat: Ductile iron, ASTM A536; 1¼" only, stainless steel  
 Piston Seal: Teflon®, spring activated  
 Spring: Stainless steel  
 Gaskets: Non-asbestos, graphite composite  
 Stem: Plated steel  
 Stem Seal: O-ring plus graphite composite packing  
 Seal Cap: Steel, zinc chromate plated; 1¼" only, glass filled polymer  
 Companion Flanges: Forged steel, ASTM 105  
 Safe Working Pressure: 400 psig (27 bar), 600 psig (40 bar) for CO2  
 Operating Temperature: -60°F to +240°F (-50°C to +115°C)

## ADVANTAGES

These valves require no pressure drop to open fully. Unique spool type piston/seats with spring activated teflon piston seal rings are more resistant to dirt and dry oil free systems than typical full skirted piston designs. Protective pilot line strainer valves include manual opening stems. These valves are particularly well suited for use with high pressure refrigerant pilot sources. The stronger ductile iron valve body is more tolerant of abnormal valve closing operation, then its gray iron counterparts.

## INSTALLATION

Protect the interior of the valves from dirt and moisture during storage and installation. System should be free of dirt, weld slag, and rust particles. Arrow on valve body should be in normal direction of refrigerant flow. These valves are normally installed in a horizontal line on their side or in a vertical line. Valves require a dual pilot solenoid valve assembly to operate which should be mounted upright. A 5/32" (4 mm) port Hansen HS6 pilot solenoid valve with strainer is recommended to control the high pressure source inlet. If high pressure gas is used, connect upstream of the hot gas solenoid valve. A 5/32" (4 mm) port Hansen HS6 solenoid valve is recommended to bleed-off the high pressure source to open valve. Pilot solenoid valves should be located as close as possible to the main valve. This will minimize the amount of high pressure gas to be relieved past the pilot bleed solenoid valve upon termination of the high pressure source. A single-pole double throw relay or thermostat may be used to control dual pilot solenoid valve assembly. See typical wiring on page 8.

**Important:** To avoid opening pressure shock after defrost, use a small bypass (equalize) solenoid valve to equalize evaporator pressure before opening gas-powered solenoid valve HS9B, especially for port sizes over 2" (50mm).

Welds should be annealed as necessary in accordance with good practice. Painting of valves and welds is recommended for corrosion protection. Pipe covering, where applied, should have proper moisture barrier. Before putting valves into service, all pipe weld connections, cover seals, and stem seals should be tested for leaks at pressure levels called for in appropriate codes.

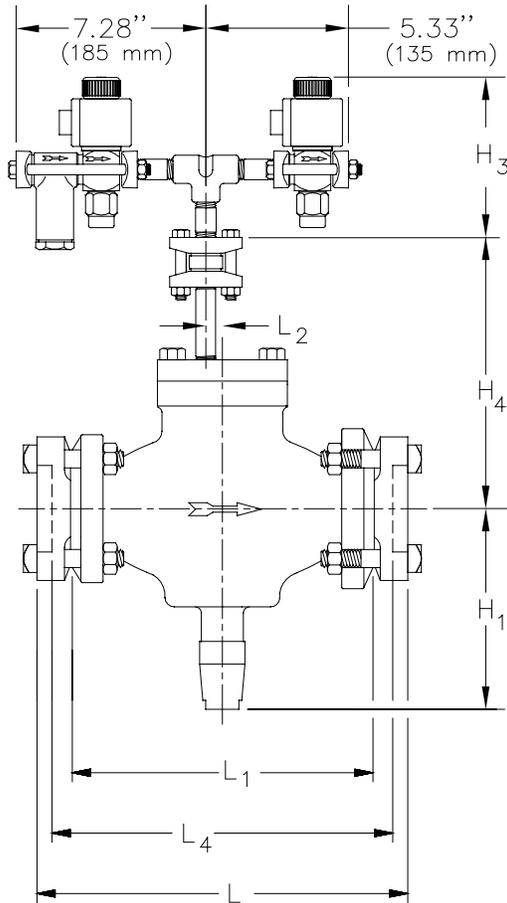
## SUCTION VAPOR CAPACITIES – TONS (KW) (1 TON= 12,000 BTU/HR= 3024 KCAL/HR)

APPLICATION		PORT SIZE (mm)							
		1-1/4" (32)	1-1/2" (40)	2" (50)	2-1/2" (65)	3" (80)	4" (100)	5" (125)	6" (150)
R717	+20°F (-6.7°C)	24 (84)	58 (204)	68 (239)	110 (386)	156 (548)	341 (1199)	432 (1519)	556 (1955)
	0°F (-17.8°C)	20 (70)	47 (165)	55 (193)	90 (316)	127 (446)	278 (977)	353 (1242)	454 (1597)
	-20°F (-28.9°C)	16 (56)	38 (133)	44 (154)	73 (256)	101 (355)	221 (777)	281 (988)	361 (1270)
	-40°F (-40.0°C)	12 (42)	29 (102)	34 (119)	55 (193)	78 (274)	171 (601)	216 (760)	278 (978)
	-50°F (-45.6°C)	11 (38)	25 (87)	30 (105)	48 (168)	68 (239)	149 (524)	189 (664)	243 (854)
	-60°F (-51.1°C)	9.1 (32)	22 (77)	25 (87)	41 (144)	58 (203)	127 (446)	161 (566)	207 (728)
R22	+20°F (-6.7°C)	10 (35)	24 (84)	28 (98)	46 (161)	65 (228)	143 (503)	181 (637)	233 (819)
	0°F (-17.8°C)	9 (31)	21 (73)	24 (84)	39 (137)	55 (193)	121 (426)	154 (542)	197 (693)
	-20°F (-28.9°C)	7 (24)	17 (59)	20 (70)	32 (112)	45 (158)	99 (348)	126 (443)	162 (570)
	-40°F (-40.0°C)	5.9 (21)	14 (49)	16 (56)	26 (91)	36 (126)	80 (281)	101 (355)	130 (457)
	-50°F (-45.6°C)	5.1 (18)	12 (42)	14 (49)	23 (80)	33 (116)	72 (253)	91 (320)	117 (411)
	-60°F (-51.1°C)	4.6 (16.1)	11 (38)	13 (45)	20 (70)	29 (101)	63 (221)	81 (284)	104 (365)
Cv (Kv)		19.8 (17)	47 (40)	55 (47)	89 (76)	126 (108)	276 (236)	350 (300)	450 (385)

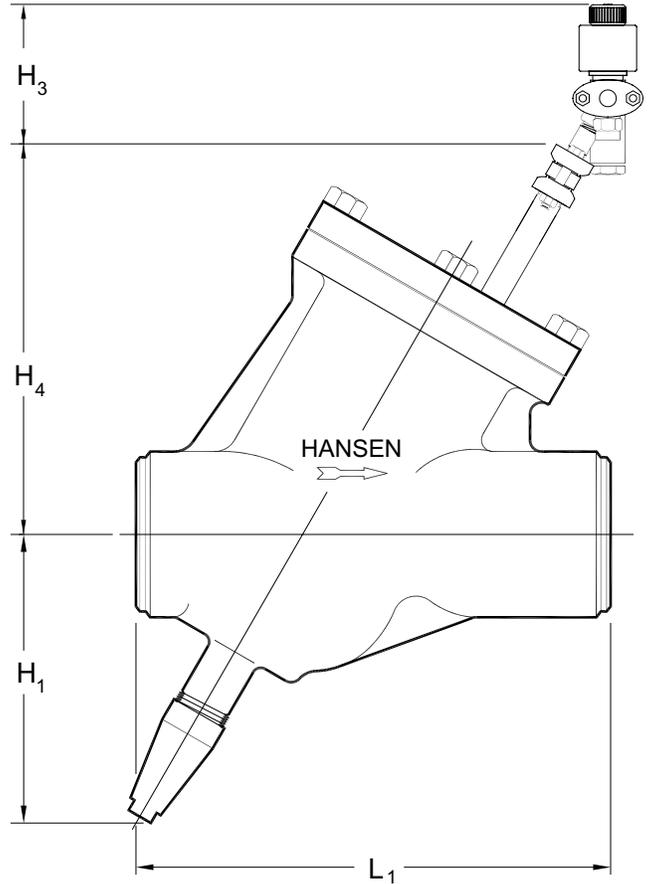
Above capacities based on liquid temperature equal to evaporator temperature and 1 psi drop (0.07 bar) through the valve. For 0.5 psi drop (0.035 bar), multiply above values by 0.71. For liquid overfeed systems, nominal 2:1 to 5:1 ratio, add 20% to the evaporator load and select valve based on the increased load. For gravity flooded application, valve should be same port size as properly sized liquid leg or gas line. Consult flooded evaporator manufacturer for proper line sizing.

## INSTALLATION DIMENSIONS

**1-1/4" thru 4"  
(32 mm thru 100 mm)**



**5" & 6"  
(125 mm thru 150 mm)**



PORT SIZE (mm)	DIMENSIONS (mm)								
	H <sub>1</sub> †	H <sub>3</sub>	H <sub>4</sub>	L		L <sub>1</sub> †	L <sub>2</sub>	L <sub>4</sub>	W
				FPT, SW	WN, ODS				
1-1/4" (32)	4.21" (107)	5.93" (150)	8.99" (228)	8.20" (208)	8.94" (227)	6.19" (157)	-	7.20" (183)	4.50" (114)
1-1/2", 2" (40), (50)	7.12" (107)	5.93" (150)	9.55" (243)	12.39" (315)	13.39" (340)	9.88" (251)	0.86" (22)	10.89" (277)	4.50" (114)
2-1/2" (65)	8.06" (205)	5.93" (150)	10.23" (260)	13.01" (330)	14.03" (356)	9.88" (251)	1.15" (29)	11.01" (280)	5.62" (143)
3" (80)	8.38" (213)	5.93" (150)	10.57" (268)	15.38" (391)	16.40" (417)	12.25" (311)	1.15" (29)	13.38" (340)	6.50" (165)
4" (100)	9.88" (251)	5.93" (150)	11.45" (291)	17.01" (432)	20.51" (521)	14.12" (359)	1.50" (38)	15.01" (381)	8.06" (205)
5" (125)	12.13" (308)	5.69" (144)	17.00" (432)	-	-	20.40" (518)	-	-	12.75" (324)
6" (150)	12.13" (308)	5.69" (144)	17.00" (432)	-	-	20.40" (518)	-	-	12.75" (324)

† L<sub>1</sub> dimension is flange face-to-face (except 5" & 6", integral butt weld end only).

\* Allow additional 2.75" for seal cap removal. W= maximum width of valve.

## HS9B PARTS LIST

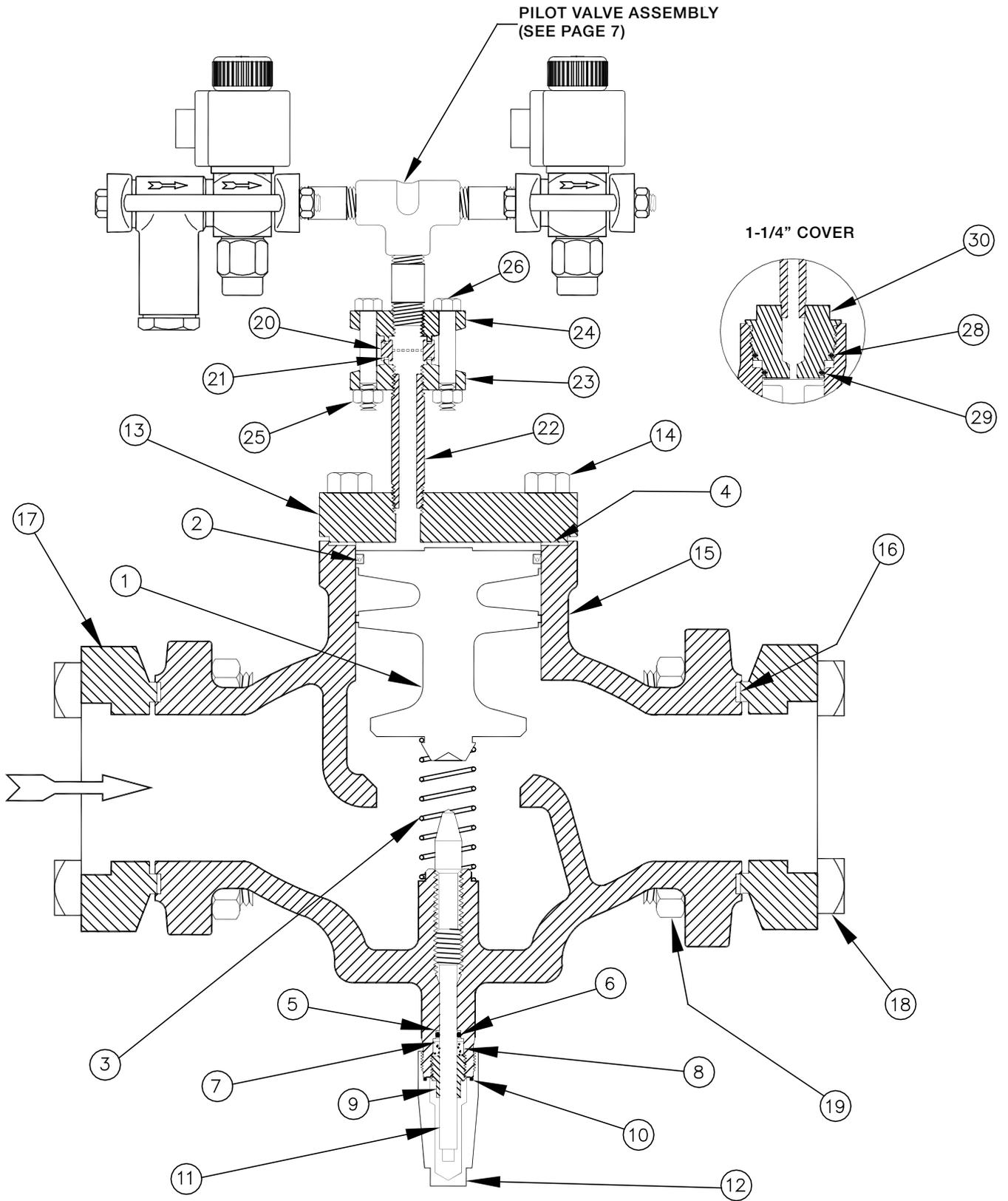
1-1/4" thru 4" (32 mm thru 100 mm)

ITEM	DESCRIPTION	QTY	KIT NO
	<b>1-1/4" Gasket Kit</b> consists of:		<b>75-1056</b>
	<b>1-1/2", 2" Gasket Kit</b> consists of:		<b>75-1007</b>
	<b>2-1/2" Gasket Kit</b> consists of:		<b>75-1008</b>
	<b>3" Gasket Kit</b> consists of:		<b>75-1009</b>
	<b>4" Gasket Kit</b> consists of:		<b>75-1017</b>
28	Upper Body O-ring (1-1/4" only)	1	
29	Lower Body O-ring (1-1/4" only)	1	
4	Cover Gasket	1	
5	Back-up washer	1	
6	Stem O-ring	1	
7	Stem washer	1	
8	Packing	1	
9	Packing Nut	1	
10	Seal Cap O-ring/Gasket	1	
21	Disc Strainer Gasket	2	
16	Flange Gasket	2	
<b>20</b>	<b>Disc Strainer Assembly</b>		<b>78-1016</b>
21	Disc Strainer Gasket	2	
22	Nipple	1	
23	1/2" FPT Flange	2	
25	Disc Strainer Flange Nut	2	
26	Disc Strainer Flange Bolt	2	
	<b>Seal Cap Kit</b> consists of:		<b>50-1071</b>
12	Seal Cap	1	
10	Seal Cap O-ring/Gasket	1	

ITEM	DESCRIPTION	QTY	KIT NO
	<b>1-1/4" Piston/Seat Kit</b> consists of:		<b>75-1115</b>
	<b>1-1/2" Piston/Seat Kit</b> consists of:		<b>75-1116</b>
	<b>2" Piston/Seat Kit</b> consists of:		<b>75-1117</b>
	<b>2-1/2" Piston/Seat Kit</b> consists of:		<b>75-1118</b>
	<b>3" Piston/Seat Kit</b> consists of:		<b>75-1119</b>
	<b>4" Piston/Seat Kit</b> consists of:		<b>75-1120</b>
1	Piston/Seat	1	
2	Piston Seal Ring	1	
3	Spring	1	
28	Upper Body O-ring (1-1/4" only)	1	
29	Lower Body O-ring (1-1/4" only)	1	
4	Cover Gasket	1	
21	Disc Strainer Gasket	2	
11	Stem	1	
30	Cover (1-1/4" only)	1	
13	Cover	1	
14	Cover Hex Screws	1	
15	Body	1	
17	Flanges	2	
18a	1-1/4" Flange Bolt (5/8"-11 x 2-3/4")	4	70-0339
19a	1-1/4" Flange Bolt (5/8"-11 x 2-3/4")	4	70-0136
18b	1-1/2", 2" Flange Bolt (5/8"-11 x 3-1/4")	8	70-0135
19b	1-1/2", 2" Flange Nut (5/8"-11)	8	70-0136
18c	2-1/2", 3" Flange Bolt (3/4"-10 x 3-3/4")	8	75-0202
19c	2-1/2", 3" Flange Nut (3/4"-10)	8	75-0210
18d	4" Flange Bolt (7/8"-9 x 4")	8	75-0279
19d	4" Flange Nut (7/8"-9)	8	75-0280

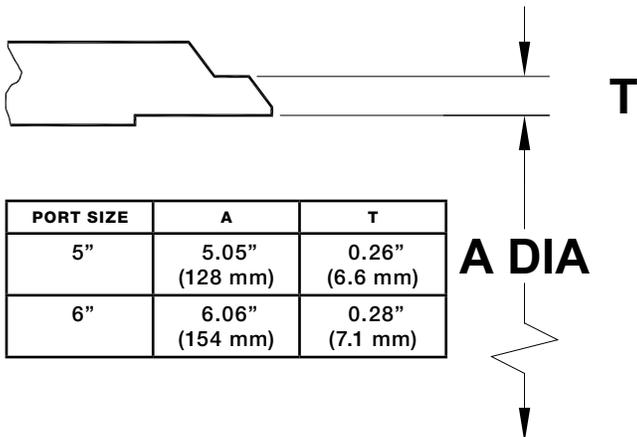
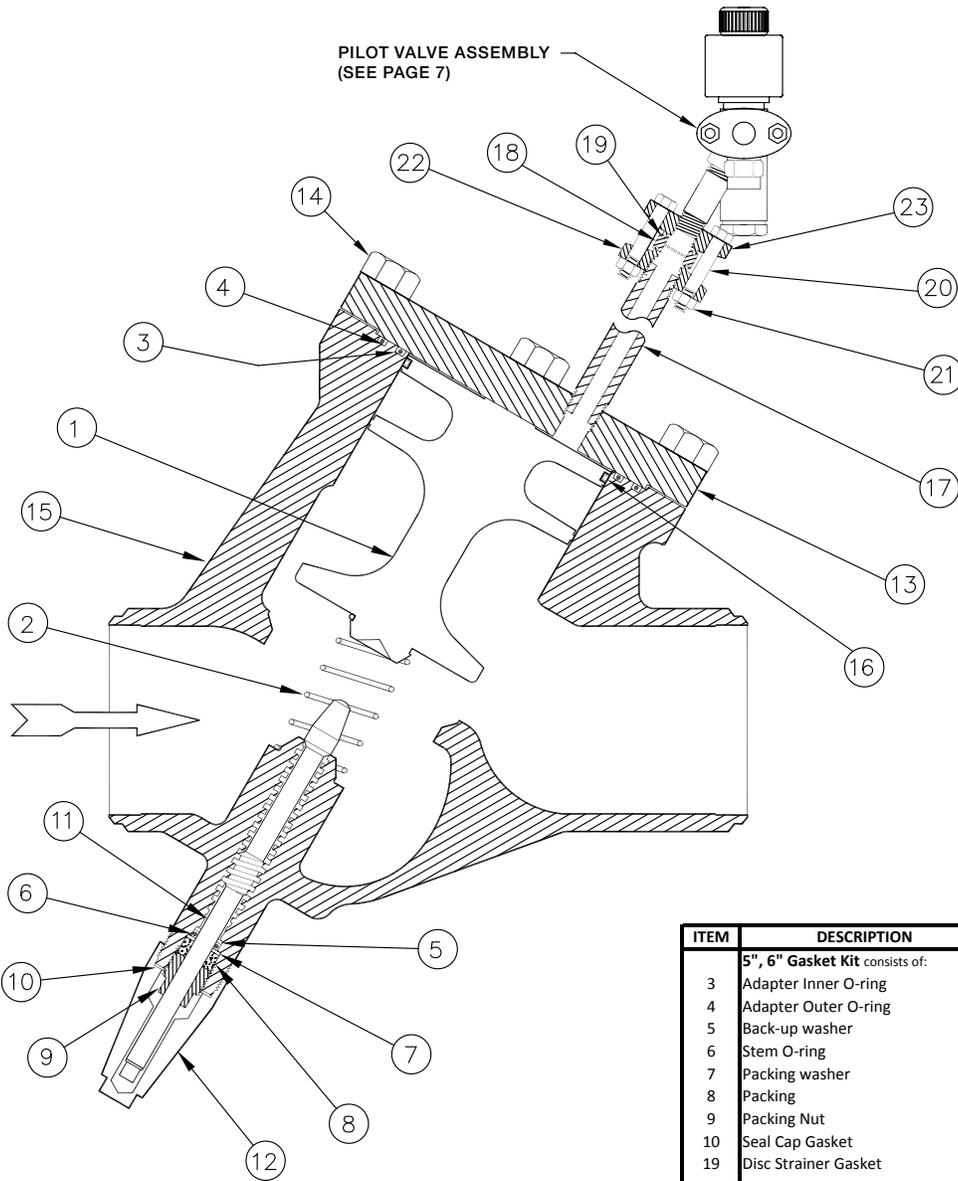
# HS9B PARTS LIST

1-1/4" thru 4" (32 mm thru 100 mm)



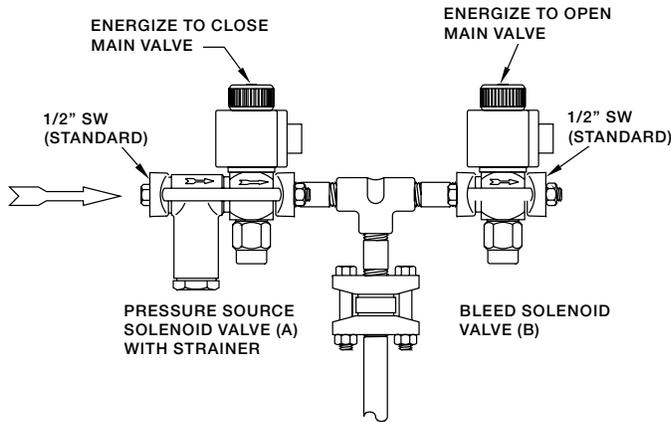
# HS9BW PARTS LIST

## 5" & 6" (125 mm & 150 mm)



ITEM	DESCRIPTION	QTY	KIT NO
<b>5", 6" Gasket Kit consists of:</b>			
3	Adapter Inner O-ring	1	75-1111
4	Adapter Outer O-ring	1	
5	Back-up washer	1	
6	Stem O-ring	1	
7	Packing washer	1	
8	Packing	1	
9	Packing Nut	1	
10	Seal Cap Gasket	1	
19	Disc Strainer Gasket	2	
<b>5", 6" Piston/Seat Kit consists of:</b>			
1	Piston	1	75-1134
16	Piston Seal Ring	1	
3	Adapter Inner O-ring	1	
4	Adapter Outer O-ring	1	
2	Spring	1	
<b>5", 6" Seal Cap Kit consists of:</b>			
12	Seal Cap	1	50-1038
10	Seal Cap Gasket	1	
18	<b>Disc Strainer Assembly</b>	1	75-1423
19	Disc Strainer Flange Gasket	2	
17	Nipple	1	
22	3/4" FPT Flange	1	
23	1/2" FPT Flange	2	
20	Disc Strainer Flange Bolt	2	
21	Disc Strainer Flange Nut	2	
11	Stem	1	
13	Cover	1	
14	Cover Hex Screws	4	
15	Body	1	

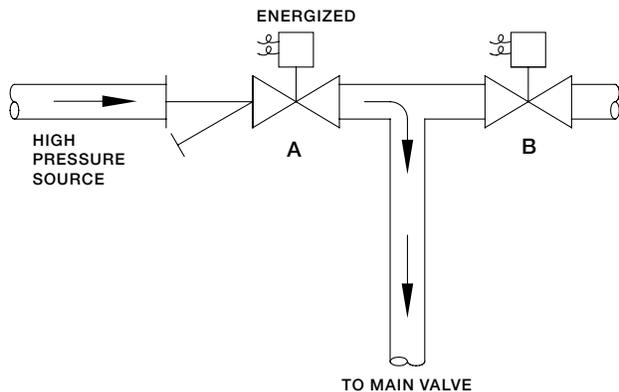
## PILOT VALVE ASSEMBLY



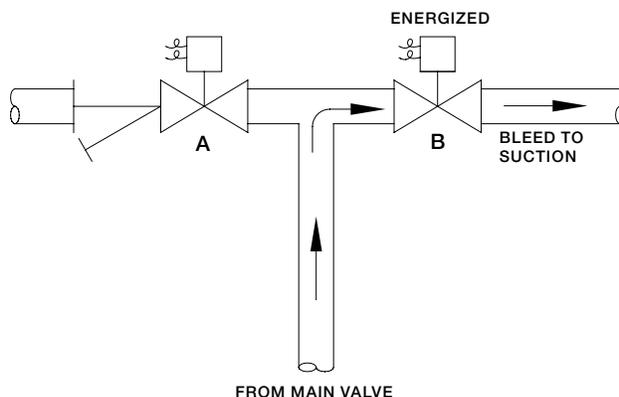
Note: For Pilot Valve Replacement Parts, see Hansen HS6 Solenoid Valve Bulletin S117.

**Operation:** Main valve is held open by means of a spring and pressure under the piston. When a high pressure source is introduced via the pressure source solenoid valve (A) to the main valve through the pilot line inlet, the combination piston/seat is forced down, compressing the spring and seating the piston/seat firmly on the valve body taper seat. For opening, the high pressure source is interrupted and the remaining high pressure gas is bled-off past the bleed solenoid valve (B). The upstream pressure plus the spring causes the valve to open wide.

### TO CLOSE MAIN VALVE



### TO OPEN MAIN VALVE



## SERVICE AND MAINTENANCE

**Failure to close:** The pilot high pressure source solenoid valve is not opening. Disc strainer or high pressure pilot line may be plugged. Pilot pressure source is not high enough; it must be at least 10 psi (0.7 bar) above pressure through main valve. Main valve manual opening stem is turned in. Bleed pilot solenoid valve is remaining open; check manual opening stem of pilot valve. Dirt may be lodged between piston/seat and valve piston wall.

**Failure to open:** The bleed solenoid valve is jammed closed with dirt. Pressure source solenoid valve manual opening stem is turned in. Bleed solenoid valve is not opening, it may be plugged. Dirt may be lodged between piston/seat and valve piston wall. The opening spring may be damaged or broken.

**Manual operation:** If it is necessary to manually hold open main valve, cautiously remove seal cap and turn manual opening stem in (clockwise) as far as possible. The piston/seat should now be mechanically held open and valve will not close until manual opening stem is turned completely out (counter-clockwise) and pressure is introduced to top of piston/seat. Do not attempt to operate main valve automatically when manual opening stem is partially or totally turned in or stem may break after repeated cycles.

**Closing shock:** If excessive, use lower pilot pressure (via HA2BOL) or use a needle valve in pilot line.

**Opening shock:** First, bleed down evaporator pressure with a small bypass solenoid valve before opening the HS9B; coincidentally use the lowest possible terminating defrost pressure.

**Disassembly:** If it is necessary to remove or disassemble valve for servicing, be sure pilot lines and main valve are completely isolated from refrigeration system and all refrigerant is removed (pumped out to zero pressure). Be sure to follow refrigeration system safe procedures. Disconnect pilot line, clean or replace disc strainer assembly as necessary.

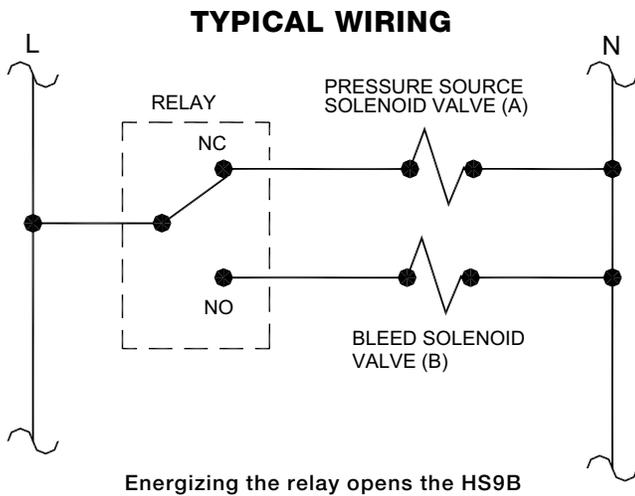
To inspect valve interior, after removing all pressure, slowly loosen the cover bolts equally (or screwed cover of 1¼" HS9B) and break gasket seal, being careful to avoid any refrigerant which may still remain. Remove cover bolts and cover. Remove piston/seat, clean and inspect for burrs and damage to seating surfaces and piston seal ring. Slight marks and burrs on metal surfaces can often be removed with emery paper by hand or power lapping. Damaged parts should be replaced. When replacing piston/seat and piston seal ring in field, for maximum valve tightness it is advisable to lap the seat into valve body. Lightly lubricate main valve interior bore with refrigerant oil and install spring and piston/seat. Manually simulate valve operation by pushing on top of piston/seat. Action should be smooth and spring should readily push piston/seat back; if not replace spring. Re-assemble cover, gasket and bolts, pilot line and disc strainer. Carefully check entire valve for leaks before restoring the valve to service.

## CAUTION

Hansen valves are only for refrigeration systems. These instructions must be completely read and understood before selecting, using or servicing Hansen valves. Only knowledgeable, trained refrigeration mechanics should install, operate, or service these valves. Stated temperature and pressure limits should not be exceeded. Bonnets, solenoid tubes, etc. should not be removed from valves unless system has been evacuated to zero pressure. Must also see Safety Precautions in current List Price Bulletin and Safety Precautions Sheet supplied with product.

## WARRANTY

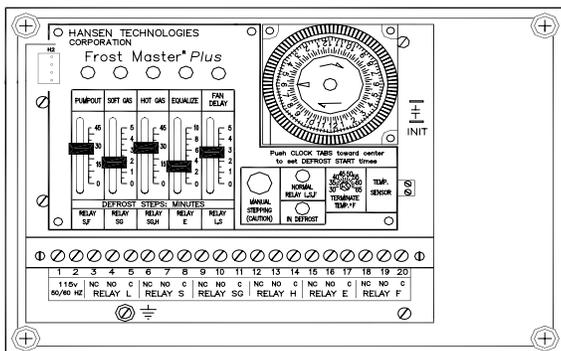
All Hansen products, except electronics, are guaranteed against defective materials or workmanship for one year F.O.B. factory. Electronics are guaranteed against defective materials or workmanship for 90 days F.O.B. factory. No consequential damages or field labor is included.



## DEFROST CONTROL

Control of the entire defrost process of large, low temperature evaporators, including those using HCK2 Gas-Powered Suction Stop Valves is ideally accomplished by the use of a Hansen Frost Master® or Frost Master® Plus Defrost Controller. In general, the Frost Master® is able to reduce the amount of cold liquid in the coil at the start of defrost, reduce the initial shock of hot gas entry (soft gas), efficiently terminate hot gas stage and to permit the evaporator to return to low pressure with minimum shock to the system and its piping and evaporator.

### FROST MASTER® PLUS



## ORDERING INFORMATION

PORT SIZE INCHES (mm)	FLANGE CONNECTION STYLE & SIZES		
	FPT, SW, WN		ODS
	STD	ALSO	STD
1-1/4" (32)	1-1/4"	1", 3/4"	1-3/8"
1-1/2" (40)	1-1/2"	2"	1-5/8"
2" (50)	2"	1-1/2"	2-1/8"
2-1/2" (65)	2-1/2"	3"	2-5/8"
3" (80)	3"	-	3-1/8"
4" (100)	4"	-	4-1/8"
5" (125)*	5" BW	-	-
6" (150)*	6" BW	-	-

5" & 6" are integral butt weld end only; Type HS9BW.

**TO ORDER:** Specify Type HS9B, port size, flange connection style and size, and dual pilot solenoid valve assembly if desired. For pilot solenoid valve assembly, specify pilot solenoid connection style and sizes: 1/2" SW standard, FPT or WN available; Volts: 115V, 230V, 24V; 50/60Hz. Unless otherwise specified standard coil with 1/2" fitting for conduit will be supplied with pilot valves. Also available, plug-in coil for grounded cord connection or quick disconnect connection.

## TYPICAL SPECIFICATIONS

"Gas-powered solenoid valves shall be remote pilot pressure operated, with no internal bleed, having manual opening stem, and pilot line disc strainer as manufactured by Hansen Technologies Corporation or approved equal."

## OPTIONAL BEACON PILOT LIGHTS

Pilot Light Kit includes Beacon pilot light, knob and o-ring. A/C Coils Only.

PILOT LIGHT KIT	
COLOR	PART NO.
Red	70-1100
Amber	70-1101
Green	70-1102



**HANSEN**  
TECHNOLOGIES

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