



*HCK2 Gas-Powered Suction Stop Valve*

**Specifications, Applications,  
Service Instructions & Parts**

**HCK2, HCK2W  
GAS-POWERED  
SUCTION STOP VALVES  
1-1/4" THRU 6" PORT  
(32 mm THRU 150 mm)**

**Flanged  
1-1/4" thru 4"  
FPT, SW, WN, ODS  
for refrigerants**

**INTRODUCTION**

These heavy-duty, flanged, gas-powered suction stop valves are designed to control the flow of refrigerant in large industrial and commercial applications. They remain normally open via a spring and require no pressure drop to operate. Valves are best installed on their side for better conveyance of liquid overfeed or oil and to avoid trapping. A single pilot solenoid valve is required to control a higher pressure refrigerant gas which closes these valves during defrosting.

**APPLICATIONS**

These valves are ideally suited for low temperature applications to positively close, during defrost, the following: suction lines, liquid overfeed and flooded evaporator gas return lines, as well as gravity liquid and gas lines. Because they are gas powered to close, these valves operate reliably even under viscous oil conditions. They are suitable for ammonia, R22, R134a, CO2 and other compatible refrigerants.

**ADVANTAGES**

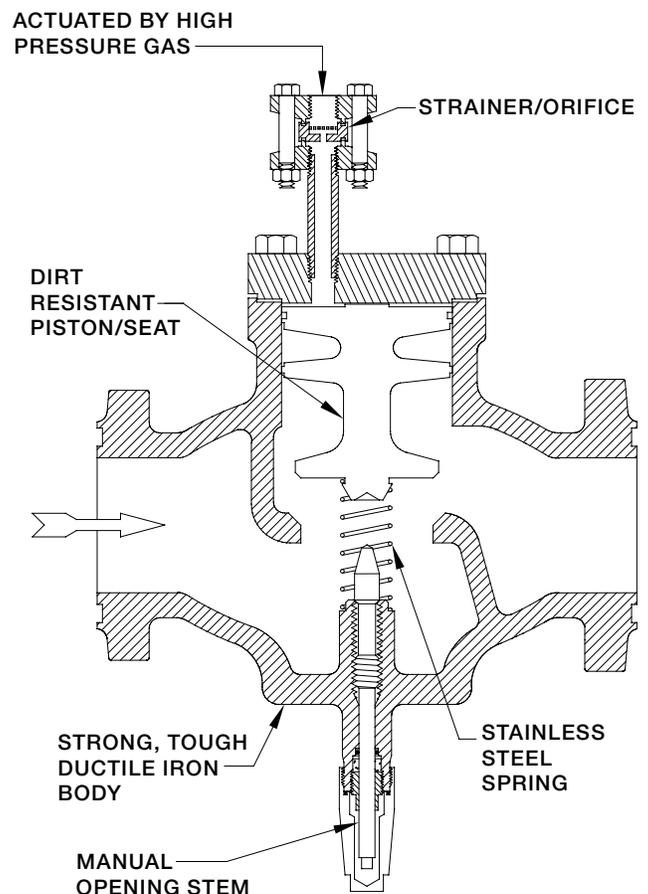
Unique spool type piston/seats are more resistant to dirt than typical full skirted piston designs. The ductile iron body is much stronger and tougher than grey iron or "semi-steel" iron. Protective pilot line disc strainers are included. Manual opening stems are standard for positive opening during servicing or trouble shooting systems.

**ADDITIONAL FEATURES**

- No pressure drop required to open
- Durable metal-to-metal seating
- Tough ductile iron piston
- Pilot line disc strainer



**KEY FEATURES**



## MATERIAL SPECIFICATIONS

Body: Ductile iron, ASTM A536, 5" & 6": Cast steel.

Top Cover: Steel, ASTM A36

Piston/Seat: Ductile iron, ASTM A536; 1¼" only: stainless steel

Piston Seal (5" & 6" only): Teflon®, spring activated

Spring: Stainless steel

Gaskets: Non-asbestos, graphite composite

Stem: Plated steel

Stem Seal: O-ring plus graphite composite packing

Seal Cap: Steel, zinc chromate plated; 1¼" only: glass filled polymer

Companion Flanges: Forged steel (1¼" to 4"), ASTM 105

Safe Working Pressure: 400 psig (27 bar), 600 psig (40 bar) for CO<sub>2</sub>

Operating Temperature: -60°F to +240°F (-50° to 115°C)

## OPERATION

These valves are held normally open by means of a spring. When a high pressure refrigerant gas is introduced to the valve through the pilot line inlet, the piston/seat is forced down, compressing the spring and seating the piston/seat firmly on the valve taper seat. While the HCK2 is designed to withstand the shock of quick closing, if the noise or system or piping shock is excessive, a lower controlled pilot gas pressure may be advisable.

For opening, the high pressure gas source is interrupted and the remaining high pressure gas is bled-off past the piston/seat to the outlet side of the valve. The upstream pressure plus the spring causes the valve to open wide. It is advisable, especially for suction lines exceeding 2", to bleed down the evaporator pressure before opening the HCK2 (See page 7).

Because of the constant bleed around the piston/seat when closed, these valves are recommended where closure is for short periods, as during defrost, or where bleed to suction is not objectionable. When a constant bleed to suction is not desired, use Hansen HS9B gas-powered solenoid valve having piston seal ring and dual pilot solenoid valves.

## INSTALLATION

Protect the interior of the valves from dirt and moisture during storage and installation. These valves may be installed upright or on their sides in either a vertical or horizontal line. Arrow on valve body should be in normal direction of refrigerant flow. System should be free of dirt, weld slag, and rust particles. These valves require only a single pilot solenoid valve to close. A 5/32" (4 mm) port Hansen HS6 pilot solenoid valve with strainer is recommended to control the high pressure gas source to a 2" or smaller HCK2; a ½" (13 mm) port Hansen HS8A solenoid valve with strainer is recommended for 2½" and larger valves. (If using a refrigerant liquid for the high pressure source, a Hansen HS9B gas-powered solenoid valve is recommended, instead of the HCK2.) The field installed pilot solenoid valve must be connected upstream of any hot gas defrost solenoid valve and should be located as close as possible to the main valve. This will help maintain full high pressure gas to top of piston/seat and minimize the amount of high pressure gas to be relieved past the piston/seat upon termination of the high pressure source. An integral orifice inside the pilot line disc strainer helps to retard piston/seat closing velocity. Where two HCK2 valves are to be operated simultaneously, a pilot line disk strainer/orifice assembly should be installed in each pilot line.

**Important:** To avoid system opening pressure shock including liquid slugs from the evaporator after defrost, especially for 2" and larger valves, use a small bypass solenoid valve to equalize evaporator to suction pressure before opening HCK2 suction stop valve. See page 7, Opening shock.

## SUCTION VAPOR CAPACITIES - TONS

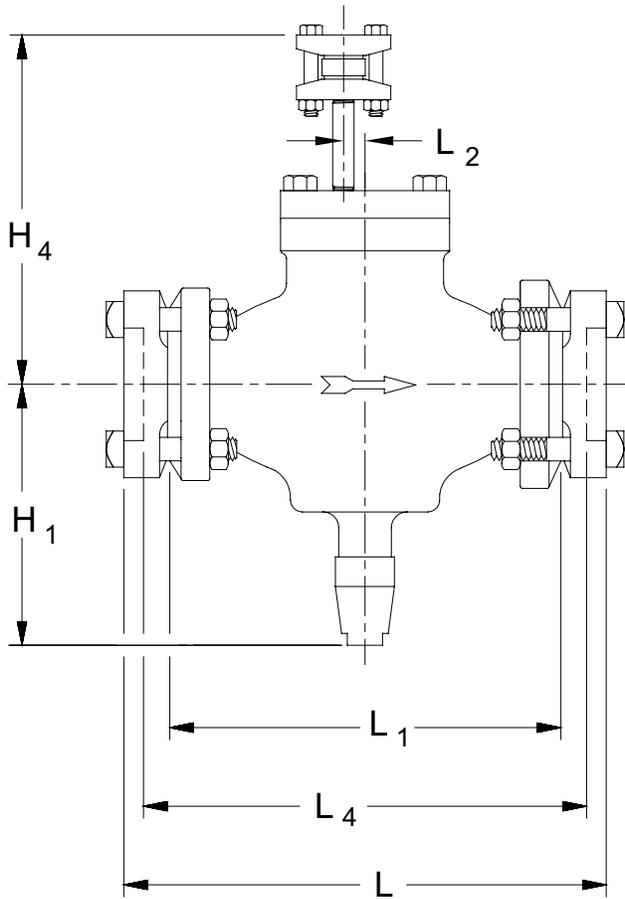
(1 Ton=12,000 Btu/hr=3024 kcal/hr)

APPLICATION		PORT SIZE (mm)							
		1-1/4" (32)	1-1/2" (40)	2" (50)	2-1/2" (65)	3" (80)	4" (100)	5" (125)	6" (150)
R717	+20°F (-6.7°C)	24 (84)	58 (204)	68 (239)	110 (387)	156 (549)	341 (1199)	432 (1519)	556 (1955)
	0°F (-17.8°C)	20 (63)	47 (165)	55 (193)	90 (317)	127 (447)	278 (978)	353 (1242)	454 (1597)
	-20°F (-28.9°C)	16 (56)	38 (134)	44 (155)	73 (257)	101 (355)	221 (777)	281 (988)	361 (1270)
	-40°F (-40.0°C)	12 (42)	29 (102)	34 (120)	55 (193)	78 (274)	171 (601)	216 (760)	278 (978)
R22	+20°F (-6.7°C)	10 (35)	24 (84)	28 (98)	46 (162)	65 (289)	143 (503)	181 (637)	233 (819)
	0°F (-17.8°C)	9 (32)	21 (74)	24 (84)	39 (137)	55 (174)	121 (426)	154 (542)	197 (693)
	-20°F (-28.9°C)	7 (25)	17 (60)	20 (70)	32 (113)	45 (158)	99 (348)	126 (443)	162 (570)
	-40°F (-40.0°C)	5.9 (20.7)	14 (49)	16 (56)	26 (91)	36 (127)	80 (281)	101 (355)	130 (457)
Cv (Kv)		19.8 (17)	47 (40)	55 (47)	89 (76)	126 (108)	276 (236)	350 (300)	450 (385)

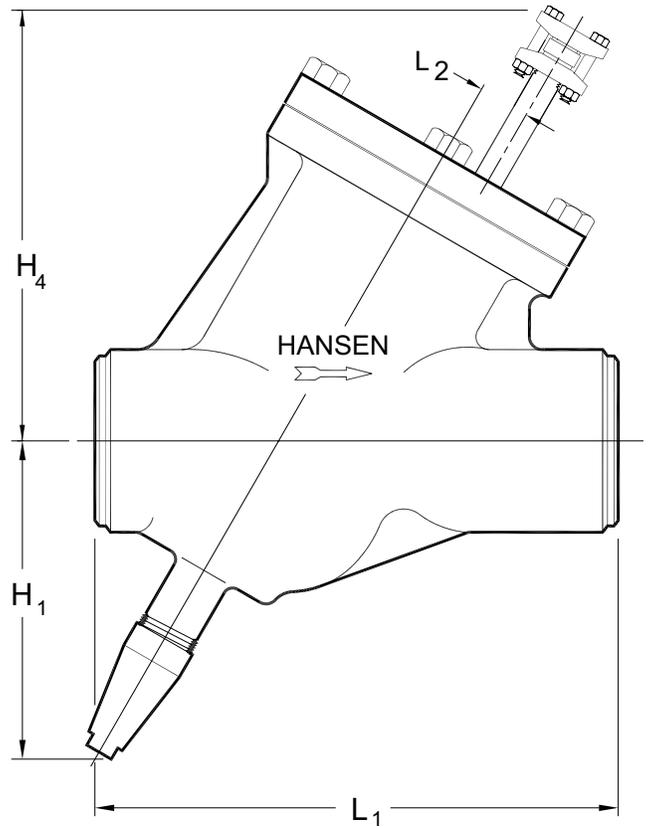
Above capacities are based on liquid temperature equal to evaporator temperature and 1 psi (0.07 bar) drop through the valve. For 0.5 psi (0.035 bar) drop, multiply above values by 0.71. For liquid overfeed systems, nominal 2:1 to 5:1 ratio, add 20% to the evaporator load and select a valve based on the increased load. For gravity flooded application, valve should be same port size as properly sized liquid leg or gas line. Consult flooded evaporator manufacturer for proper line sizing.

## INSTALLATION DIMENSIONS

**1-1/4" thru 4"**  
(32 mm thru 100 mm)



**5" & 6"**  
(125 mm thru 150 mm)



PORT SIZE (mm)	DIMENSIONS (mm)							
	H <sub>1</sub> *	H <sub>4</sub>	L		L <sub>1</sub>	L <sub>2</sub>	L <sub>4</sub>	W
			FPT, SW	WN, ODS				
1-1/4" (32)	4.21" (107)	8.99" (228)	8.20" (208)	8.94" (227)	6.19" (157)	-	7.20" (183)	4.50" (114)
1-1/2", 2" (40), (50)	7.12" (107)	9.55" (243)	12.39" (315)	13.39" (340)	9.88" (251)	0.86" (22)	10.89" (277)	4.50" (114)
2-1/2" (65)	8.06" (205)	10.23" (260)	13.01" (330)	14.03" (356)	9.88" (251)	1.15" (29)	11.01" (280)	5.62" (143)
3" (80)	8.38" (213)	10.57" (268)	15.38" (391)	16.40" (417)	12.25" (311)	1.15" (29)	13.38" (340)	6.50" (165)
4" (100)	9.88" (251)	11.45" (291)	17.01" (432)	20.51" (521)	14.12" (359)	1.50" (38)	15.01" (381)	8.06" (205)
5" (125)	12.13" (308)	17.00" (432)	-	-	20.40" (518)	2.00" (51)	-	12.75" (324)
6" (150)	12.13" (308)	17.00" (432)	-	-	20.40" (518)	2.00" (51)	-	12.75" (324)

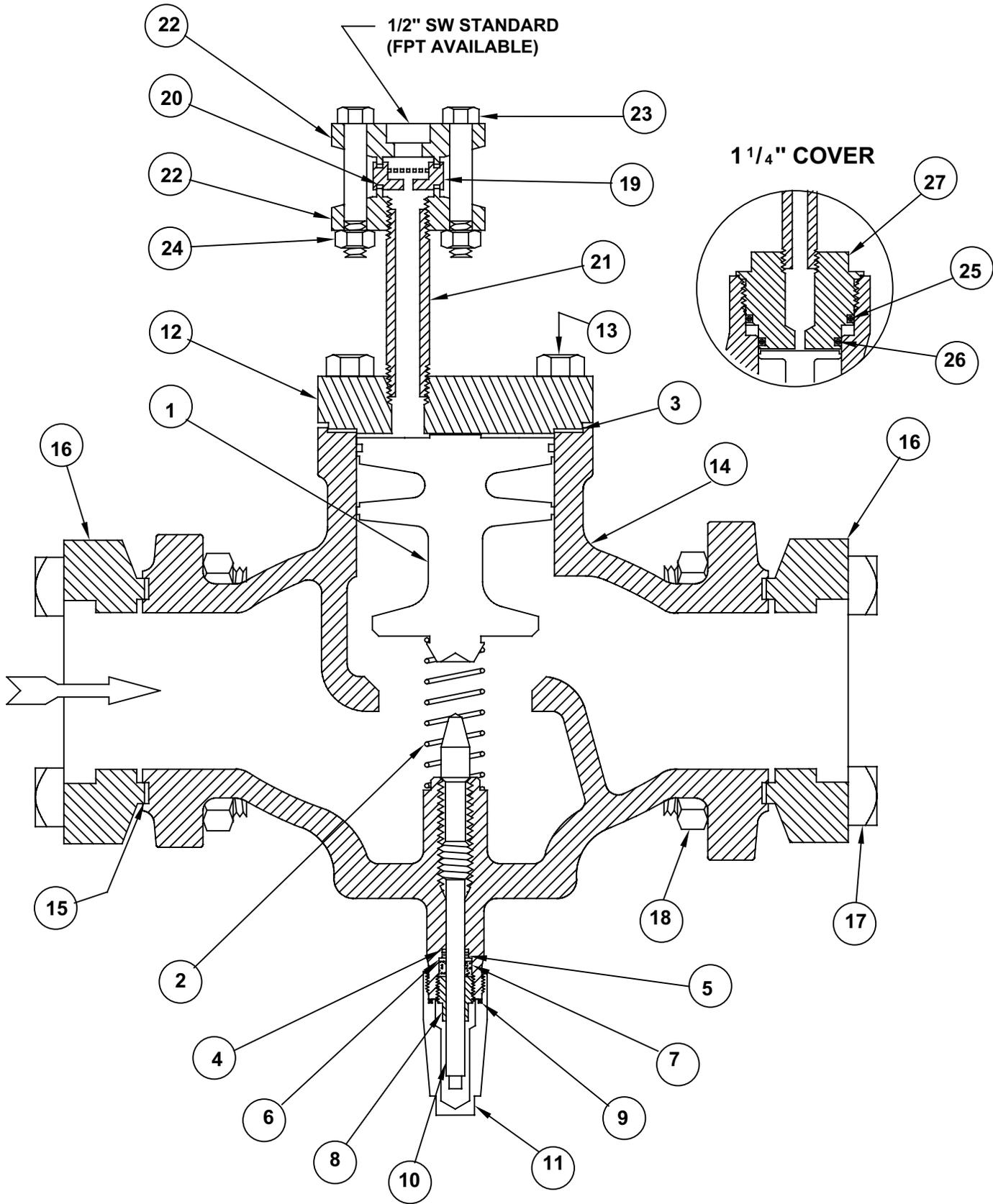
\*Allow additional 2.75" for seal cap removal. W= maximum width of valve.

**HCK2 PARTS LIST**  
**1-1/4" thru 4" (32 mm thru 100 mm)**

ITEM	DESCRIPTION	QTY	KIT NO
	<b>1-1/4" Gasket Kit</b> consists of:		<b>75-1056</b>
	<b>1-1/2", 2" Gasket Kit</b> consists of:		<b>75-1007</b>
	<b>2-1/2" Gasket Kit</b> consists of:		<b>75-1008</b>
	<b>3" Gasket Kit</b> consists of:		<b>75-1009</b>
	<b>4" Gasket Kit</b> consists of:		<b>75-1017</b>
25	Upper Body O-ring (1-1/4" only)	1	
26	Lower Body O-ring (1-1/4" only)	1	
3	Cover Gasket	1	
4	Back-up washer	1	
5	Stem O-ring	1	
6	Stem washer	1	
7	Packing	1	
8	Packing Nut	1	
9	Seal Cap O-ring/Gasket	1	
20	Disc Strainer Gasket	2	
15	Flange Gasket	2	
	<b>Disc Strainer/Orifice Kit</b> consists of:		<b>75-1422</b>
18	Disc Strainer Orifice Assembly	1	
19	Disc Strainer Flange Gasket	2	
20	Disc Strainer Flange Bolt	2	
21	Nipple (1/2" x 3.5")	1	
22	Disc Strainer Flange 1/2" SW	1	
23	Disc Strainer Flange 1/2" FPT	1	
24	Disc Strainer Flange Nut	2	
	<b>1-1/4" Seal Cap Kit</b> consists of:		<b>50-1071</b>
	<b>1-1/2" thru 3" Seal Cap Kit</b> consists of:		<b>75-1014</b>
	<b>4" Seal Cap Kit</b> consists of:		<b>50-1027</b>
11	Seal Cap	1	
9	Seal Cap O-ring	1	

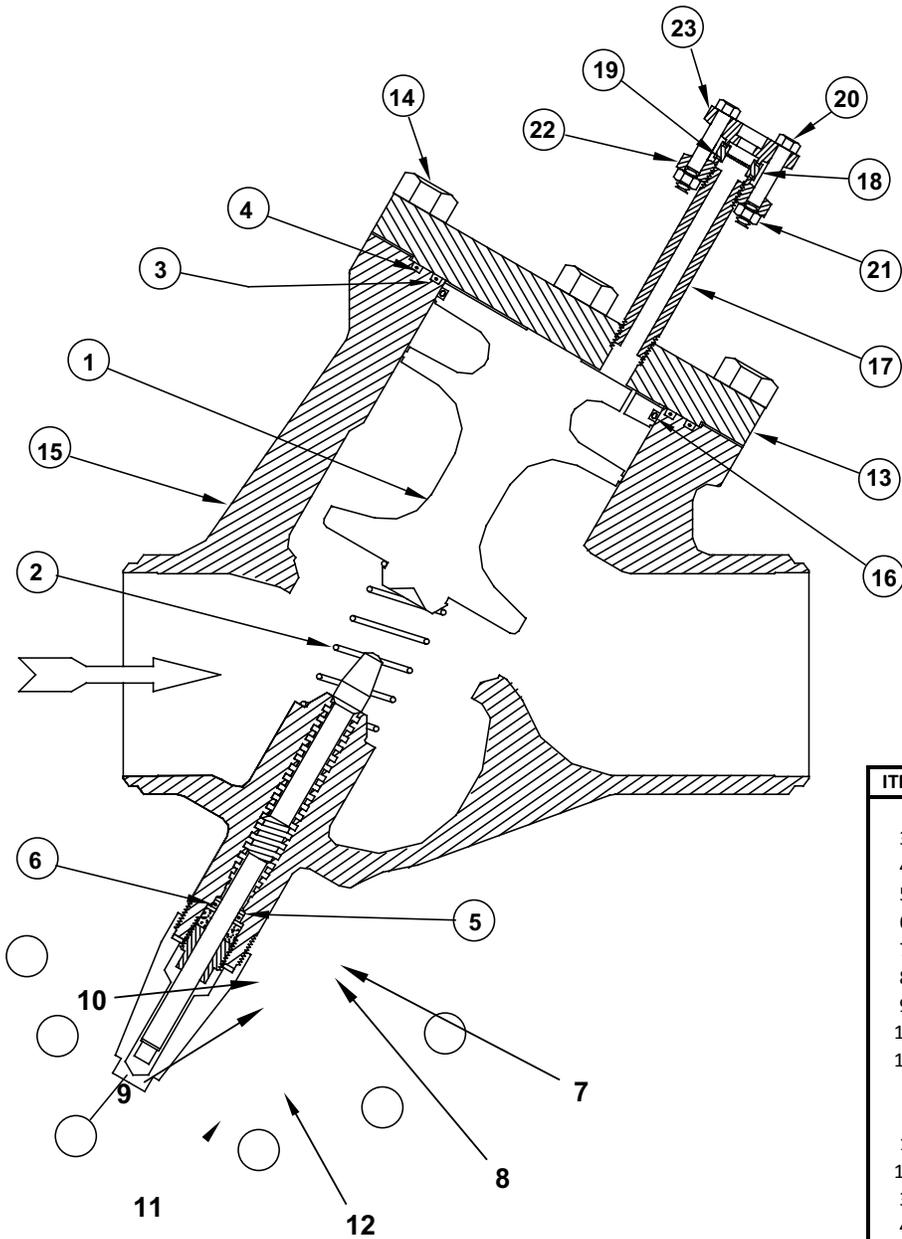
ITEM	DESCRIPTION	QTY	KIT NO
	<b>1-1/4" Piston/Seat Kit</b> consists of:		<b>75-1057</b>
	<b>1-1/2" Piston/Seat Kit</b> consists of:		<b>75-1073</b>
	<b>2" Piston/Seat Kit</b> consists of:		<b>75-1004</b>
	<b>2-1/2" Piston/Seat Kit</b> consists of:		<b>75-1005</b>
	<b>3" Piston/Seat Kit</b> consists of:		<b>75-1006</b>
	<b>4" Piston/Seat Kit</b> consists of:		<b>75-1018</b>
1	Piston/Seat	1	
2	Spring	1	
25	Upper Body O-ring (1-1/4" only)	1	
26	Lower Body O-ring (1-1/4" only)	1	
3	Cover Gasket	1	
20	Disc Strainer Gasket	2	
10	Stem	1	
27	Cover (1-1/4" only)	1	
12	Cover	1	
13	Cover Hex Screws	1	
14	Body	1	
16	Flanges	2	
17a	1-1/4" Flange Bolt (5/8"-11 x 2-3/4")	8	70-0135
18a	1-1/4" Flange Nut (5/8"-11)	8	70-0136
17b	1-1/2", 2" Flange Bolt (5/8"-11 x 3-1/4")	8	70-0135
18b	1-1/2", 2" Flange Nut (5/8"-11)	8	70-0136
17c	2-1/2", 3" Flange Bolt (3/4"-10 x 3-3/4")	8	75-0202
18c	2-1/2", 3" Flange Nut (3/4"-10)	8	75-0210
17d	4" Flange Bolt (7/8"-9 x 4")	8	75-0279
18d	4" Flange Nut (7/8"-9)	8	75-0280

**HCK2 PARTS LIST**  
 1-1/4" thru 4" (32 mm thru 100 mm)

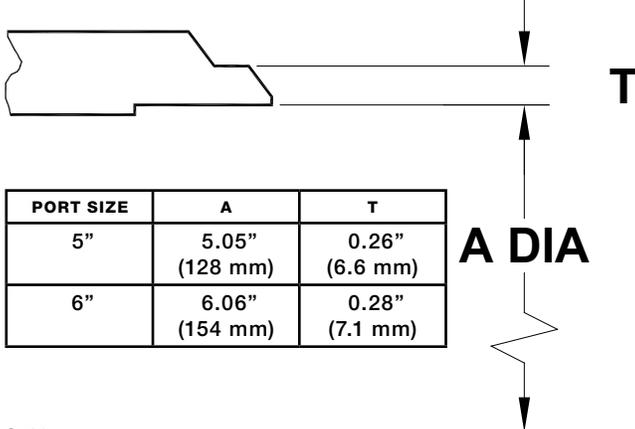


## HCK2W PARTS LIST

### 5" & 6" (125 mm thru 150 mm)



#### WELD END DIMENSIONS 5" & 6"



ITEM	DESCRIPTION	QTY	KIT NO
<b>5", 6" Gasket Kit</b> consists of:			
3	Adapter Inner O-ring	1	75-1111
4	Adapter Outer O-ring	1	
5	Back-up washer	1	
6	Stem O-ring	1	
7	Stem washer	1	
8	Packing	1	
9	Packing Nut	1	
10	Seal Cap Gasket	1	
19	Disc Strainer Gasket	2	
<b>5", 6" Piston/Seat Kit</b> consists of:			
75-1109			
1	Piston	1	75-1109
16	Piston Seal Ring	1	
3	Adapter Inner O-ring	1	
4	Adapter Outer O-ring	1	
2	Spring	1	
<b>5", 6" Seal Cap Kit</b> consists of:			
50-1038			
12	Seal Cap	1	50-1038
10	Seal Cap Gasket	1	
<b>Disc Strainer Kit</b> consists of:			
75-1423			
18	Disc Strainer Assembly	1	75-1423
19	Disc Strainer Flange Gasket	2	
17	Nipple	1	
22	3/4" FPT Flange	1	
23	1/2" FPT Flange	2	
20	Disc Strainer Flange Bolt	2	
21	Disc Strainer Flange Nut	2	
11	Stem	1	
13	Cover	1	
14	Cover Hex Screws	4	
15	Body	1	

## SERVICE AND MAINTENANCE

**Failure to close:** The pilot solenoid valve is not opening due to an electrical problem. Disc strainer or high pressure pilot line may be plugged. Pilot pressure source is not high enough; it must be at least 10 psi (0.7 bar) above pressure through main valve. Manual opening stem is turned in. Dirt may be lodged between the piston/seat and valve piston wall.

**Failure to open:** The pilot solenoid valve is jammed open with dirt. Pilot solenoid valve manual opening stem is turned in. Pilot pressure and pressure through main valve are not equalizing. Check for reverse installation of main valve preventing pressure above piston/seat from bleeding down to outlet of main valve. Dirt may be lodged between piston/seat and valve piston wall. The opening spring may be damaged or broken.

**Manual operation:** If it is necessary to manually hold open the HCK2 valve, cautiously remove the seal cap and turn the manual opening stem inward (clockwise) as far as possible. The piston/seat should now be mechanically held open, and valve will not close until the manual opening stem is turned out (counterclockwise). Do not operate the HCK2 automatically when the manual opening stem is turned in or else stem may break after repeated cycles.

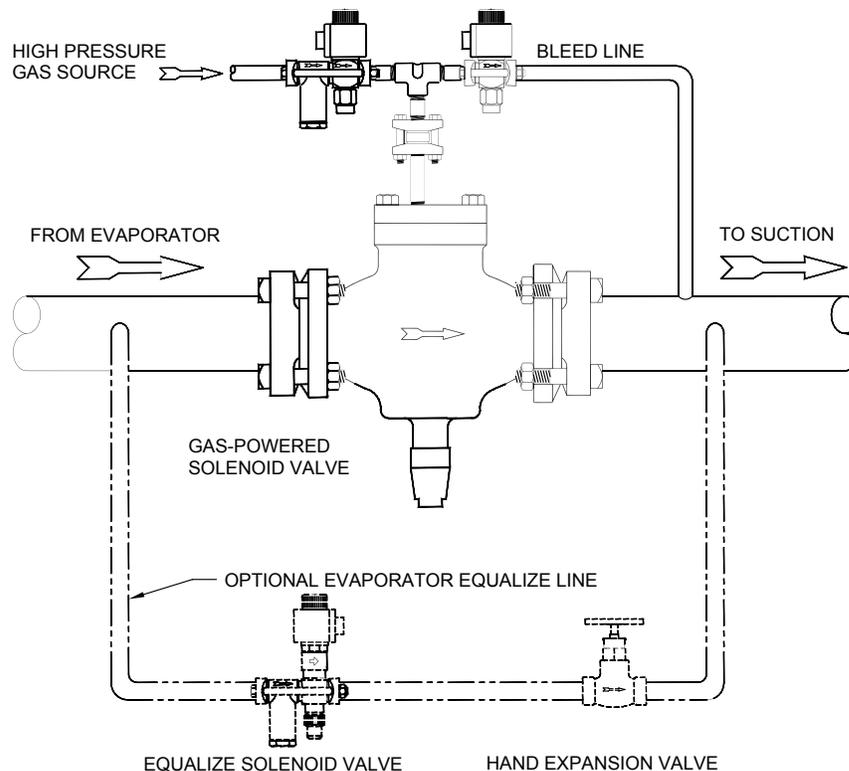
**Loss of power:** If the HCK2 pilot solenoid is de-energized, the HCK2 will open. If this must be avoided during mid-defrost of large evaporators, merely use a normally open pilot solenoid valve. As an alternate, a unique HCK5 model is available which stays closed until the system pressure equalizes if the pilot solenoid loses electric supply.

**Disassembly:** If it is necessary to remove or disassemble valve for servicing, be sure the high pressure pilot line and main valve are completely

isolated from the refrigeration system and all refrigerant is removed (pumped out to zero pressure). Be sure to follow refrigeration system safe procedures. Disconnect pilot line, clean or replace disc strainer/orifice assembly as necessary.

To inspect valve interior, after removing pressure, slowly loosen the cover bolts equally (or screwed cover of 1¼" HCK2) and break gasket seal, being careful to avoid any refrigerant which may still remain. Remove cover bolts and cover. Remove piston/seat. If necessary, a cover bolt can be screwed into center of piston/seat to lift it from valve body; use 3/8"-16 bolt for 1¼" piston/seat. Clean and inspect for burrs and damage to seating surfaces. Slight marks and burrs can often be removed with emery paper by hand or power lapping. Damaged parts should be replaced. When replacing piston/seat in field, for maximum valve tightness it is advisable to lap the seat into the valve body. Lightly lubricate main valve interior bore with refrigerant oil and install spring and piston/seat. Manually simulate valve operation by pushing on top of piston/seat. Action should be smooth and spring should readily push piston/seat back; if not, polish the bore and piston with emery cloth and check the spring for position and integrity. Re-assemble cover, gasket and bolts, pilot line and disc strainer. Carefully check the entire valve for leaks before restoring the valve to service.

**Opening shock** (at the conclusion of defrost): To minimize this sudden drop in pressure and possible evaporator exit slugs of liquid, bleed down evaporator pressure with a small equalize solenoid (bypass) valve before de-energizing the pilot solenoid valve to open the HCK2, see below. Alternately use the lowest possible defrost pressure by properly setting the defrost relief regulator and controlling incoming high pressure gas (hot gas).



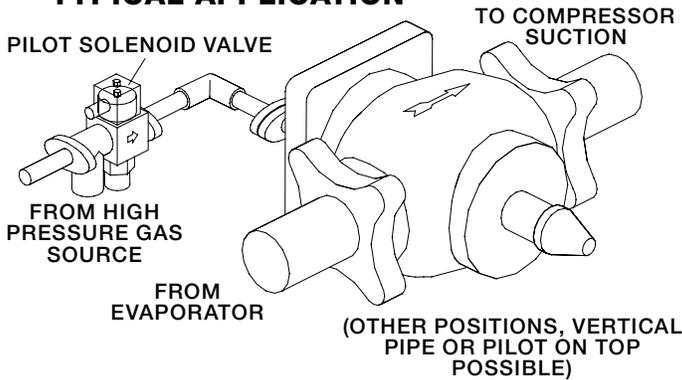
## CAUTION

Hansen valves are only for refrigeration systems. These instructions must be completely read and understood before selecting, using or servicing Hansen valves. Only knowledgeable, trained refrigeration mechanics should install, operate, or service these valves. Stated temperature and pressure limits should not be exceeded. Bonnets, solenoid tubes, etc. should not be removed from valves unless system has been evacuated to zero pressure. Must also see Safety Precautions in current List Price Bulletin and Safety Precautions Sheet supplied with product. Escaping refrigerant might cause personal injury, particularly to the eyes and lungs.

## WARRANTY

All Hansen products, except electronics, are guaranteed against defective materials or workmanship for one year F.O.B. factory. Electronics are guaranteed against defective materials or workmanship for 90 days F.O.B. factory. No consequential damages or field labor is included.

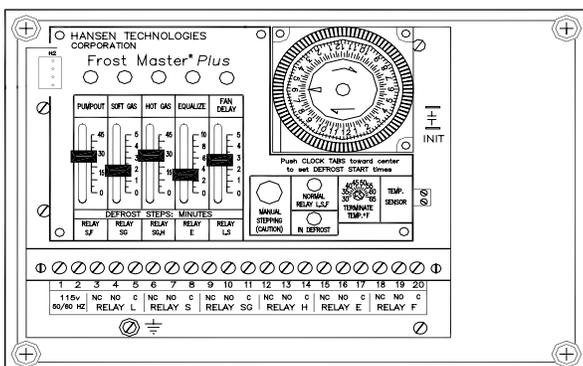
## TYPICAL APPLICATION



## DEFROST CONTROL

Control of the entire defrost process of large, low temperature evaporators, including those using HCK2 Gas-Powered Suction Stop Valves is ideally accomplished by the use of a Hansen Frost Master® or Frost Master® Plus Defrost Controller. In general, the Frost Master® is able to reduce the amount of cold liquid in the coil at the start of defrost, reduce the initial shock of hot gas entry (soft gas), efficiently terminate hot gas stage and to permit the evaporator to return to low pressure with minimum shock to the system and its piping and evaporator.

### FROST MASTER® PLUS



C409e  
NOV 2019

## ORDERING INFORMATION

PORT SIZE INCHES (mm)	FLANGE CONNECTION STYLE & SIZES		
	FPT, SW, WN		ODS
	STD	ALSO	STD
1-1/4" (32)	1-1/4"	1", 3/4"	1-3/8"
1-1/2" (40)	1-1/2"	2"	1-5/8"
2" (50)	2"	1-1/2"	2-1/8"
2-1/2" (65)	2-1/2"	3"	2-5/8"
3" (80)	3"	-	3-1/8"
4" (100)	4"	-	4-1/8"
5" (125)*	5" BW	-	-
6" (150)*	6" BW	-	-

\*5" & 6" are integral butt weld only, Type HCK2W.

**TO ORDER:** Specify type HCK2, port size, flange connection style and size, and pilot solenoid valve if desired. For pilot solenoid valve: specify HS6 for 2" and smaller HCK2, or HS8A for 2½" and larger; connection style and size: ½" SW standard, FPT or WN available; voltages: 115V, 230V, 24V; 50/60Hz. Unless otherwise specified standard coil with ½" fitting for conduit will be supplied with pilot valve. Also available, DIN plug coil for grounded cord connection or quick disconnect connection.

## TYPICAL SPECIFICATIONS

"Gas-powered suction stop valves shall be normally open, remote pilot pressure operated, with manual opening stem, pilot line disc strainer and suitable for a safe working pressure of 400 psig (27 bar), as manufactured by Hansen Technologies Corporation or approved equal."



Hansen Technologies Corporation  
681 Commerce St

Burr Ridge, Illinois 60527 USA

Tel: 630.325.1565 Fax: 630.325.1572 Toll: 800.426.7368

Email: info@hantech.com Web: www.hantech.com

USA • Asia • Europe • India • Latin America • Middle East

© 2006 Hansen Technologies Corporation